



USING Premier Clear

Please read these instructions – the simplest applications can be the most particular!!!

1. Epoxies are very temperature sensitive. All standards for this chemistry are determined at 77° F. This product will not work – meaning it will **never** cure at lower than 70° F. This temperature must be maintained or exceeded for seven days.
2. This self-leveling resin is just that. Your substrate must be level in order for the resin to flow out evenly and not run from one end to the other (and onto your floor). Many people build tape dams around their project to prevent this and to build thicker films. The adhesive can easily be sanded off when you are finished.
3. It is a 100 parts resin to 50 parts hardener by volume **OR** 100:40 PBW. Mix your first batch by hand for 60 seconds with a paint stick or tongue depressor in a cup with **NO** wax on the inside. Then pour this mixture into a fresh cup and mix for another 60 seconds. This will insure that no uncatalyzed resin gets on to your substrate, which would ruin the entire project.
4. You can pour up to a 1/8 inch of material at a time. To make a thicker cross-section, wait 24 hours and continue the process.
5. **DO NOT** do the following:
 - DO NOT Use a tack cloth before pouring on material.
 - DO NOT Use an oil stain before pouring on material.
 - DO NOT Tip project from level before cure – it will slump.

We can say that when done properly, Premier Clear coating will be the hardest clear material you will ever find. If you scratch it, it is very easy to buff and polish out. Enjoy your shiny new surface!!!