

ASHLAND

SAFETY DATA SHEET

Page: 1

Revision Date: 06/10/2013

Print Date: 2/24/2015

MSDS Number: R0203610

Version: 2.1

Hetron™ 922 L-25 epoxy vinyl ester resin
™ Trademark, Ashland or its subsidiaries, registered
in various countries25687

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Ashland	Regulatory Information Number	1-800-325-3751
P.O. Box 2219	Telephone	614-790-3333
Columbus, OH 43216	Emergency telephone number	1-800-ASHLAND (1-800-274-5263)
Product name	Hetron™ 922 L-25 epoxy vinyl ester resin	
Product code	™ Trademark, Ashland or its subsidiaries, registered in various countries 25687	

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance: liquid, amber

WARNING! FLAMMABLE LIQUID AND VAPOR. MAY AFFECT THE CENTRAL NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. MAY BE HARMFUL IF INHALED. ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. PROLONGED OR REPEATED CONTACT MAY DRY SKIN, CAUSE IRRITATION AND BURNS.

Potential Health Effects

Exposure routes

Inhalation, Skin absorption, Skin contact, Eye Contact, Ingestion

Eye contact

Can cause eye irritation. Symptoms include stinging, tearing, redness, and swelling of eyes.

Skin contact

Can cause skin irritation. Prolonged or repeated contact may dry the skin. Symptoms may include redness, burning, and drying and cracking of skin, burns and other skin damage. Passage of this material into the body through the skin is possible, but it is unlikely that this would result in harmful effects during safe handling and use.

Ingestion

Swallowing small amounts of this material during normal handling is not likely to cause harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury.

Inhalation

Breathing of vapor or mist is possible. Breathing aerosol and/or mist is possible when material is sprayed. Aerosol and mist may present a greater risk of injury because more material may be present in the air than from vapor alone. Breathing small amounts of this material during normal handling is not likely to cause harmful effects.

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Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended exposure limits, if applicable (see Section 8.).

Aggravated Medical Condition

Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: Upper respiratory tract, Skin, lung (for example, asthma-like conditions), Liver, male reproductive system, auditory system

Symptoms

Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: metallic taste, stomach or intestinal upset (nausea, vomiting, diarrhea), irritation (nose, throat, airways), central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache, unconsciousness) and other central nervous system effects, Lack of coordination, confusion, liver damage

Target Organs

Overexposure to this material (or its components) has been suggested as a cause of the following effects in laboratory animals: mild, reversible kidney effects, effects on hearing, respiratory tract damage (nose, throat, and airways), testis damage, liver damage, Overexposure to this material (or its components) has been suggested as a cause of the following effects in humans: mild effects on color vision, effects on hearing, respiratory tract damage (nose, throat, and airways), central nervous system effects

Carcinogenicity

Cobalt and certain cobalt compounds have been shown to cause cancer in laboratory animals. The relevance of this finding to humans is uncertain. Cobalt and certain cobalt compounds are listed as carcinogenic by the International Agency for Research on Cancer (IARC). Styrene is listed as a possible human carcinogen by the International Agency for Research on Cancer (IARC) and as reasonably anticipated to be a human carcinogen by the National Toxicology Program (NTP).

Reproductive hazard

This material (or a component) has been shown to cause harm to the fetus in laboratory animal studies. Harm to the fetus occurs only at exposure levels that harm the pregnant animal. The relevance of these findings to humans is uncertain.

Other information

Styrene readily reacts with low concentrations of halogens (for example, fluorine, chlorine, bromine, or iodine) to form a tear-producing substance.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Components	CAS-No. / Trade Secret No.	Concentration
STYRENE	100-42-5	>=40-<50%
COBALT NAPHTHENATE	61789-51-3	>=0.1-<0.5%

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4. FIRST AID MEASURES

Eyes

If symptoms develop, immediately move individual away from exposure and into fresh air. Flush eyes gently with water for at least 15 minutes while holding eyelids apart; seek immediate medical attention.

Skin

Remove contaminated clothing. Flush exposed area with large amounts of water. If skin is damaged, seek immediate medical attention. If skin is not damaged and symptoms persist, seek medical attention. Launder clothing before reuse.

Ingestion

Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

Inhalation

If symptoms develop, move individual away from exposure and into fresh air. If symptoms persist, seek medical attention. If breathing is difficult, administer oxygen. Keep person warm and quiet; seek immediate medical attention.

Notes to physician

Hazards: This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity (See Section 2 - Swallowing) when deciding whether to induce vomiting.

Treatment: No information available.

5. FIREFIGHTING MEASURES

Suitable extinguishing media

Foam, Carbon dioxide (CO₂), Dry chemical, Water

Hazardous combustion products

May form: carbon dioxide and carbon monoxide, toxic fumes, Hydrocarbons

Precautions for fire-fighting

Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively. During a fire, irritating or toxic decomposition products may be generated. Wear full firefighting turn-out gear (full Bunker gear), and respiratory protection (SCBA). Polymerization will take place under fire conditions. If polymerization occurs in a closed container, there is a possibility it will rupture violently. Cool storage container with water, if exposed to fire.

NFPA Flammable and Combustible Liquids Classification

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Flammable Liquid Class IC

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

For personal protection see section 8. Eliminate all ignition sources (flares, flames including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source. Prevent from entering drains, sewers, streams or other bodies of water. Prevent from spreading. If runoff occurs, notify authorities as required. Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal.

Environmental precautions

Prevent run-off to sewers, streams or other bodies of water. If run-off occurs, notify proper authorities as required, that a spill has occurred.

Methods for cleaning up

Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source, dike area of spill to prevent spreading, pump liquid to salvage tank. Remaining liquid may be taken up on sand, clay, earth, floor absorbent, or other absorbent material and shoveled into containers.

7. HANDLING AND STORAGE

Handling

Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. Avoid prolonged or frequently repeated skin contact with this material. Skin contact can be minimized by wearing impervious protective gloves. As with all products of this nature, good personal hygiene is essential. Hands and other exposed areas should be washed thoroughly with soap and water after contact, especially before eating and/or smoking. Regular laundering of contaminated clothing is essential to reduce indirect skin contact with this material. Static ignition hazard can result from handling and use. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Special precautions may be necessary to dissipate static electricity for non-conductive containers. Use proper bonding and grounding during product transfer as described in National Fire Protection Association document NFPA 77. Warning. Sudden release of hot organic chemical vapors or mists from process equipment operating at elevated temperature and pressure, or sudden ingress of air into vacuum equipment, may result in ignitions without the presence of obvious ignition sources. Published "autoignition" or "ignition" temperature values cannot be treated as safe operating temperatures in chemical processes without analysis of the actual process conditions. Any use of this product in elevated temperature processes should be thoroughly evaluated to establish and maintain safe operating conditions.

Storage

Store in closed containers in a dry, well-ventilated area. Do not store near extreme heat, open flame, or sources of ignition.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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Exposure Guidelines

STYRENE		100-42-5
ACGIH	time weighted average	20 ppm
ACGIH	Short term exposure limit	40 ppm
NIOSH	Recommended exposure limit (REL):	50 ppm
NIOSH	Recommended exposure limit (REL):	215 mg/m3
NIOSH	Short term exposure limit	100 ppm
NIOSH	Short term exposure limit	425 mg/m3
OSHA Z2	time weighted average	100 ppm
OSHA Z2	Ceiling Limit Value:	200 ppm
OSHA Z2	Maximum concentration:	600 ppm

General advice

These recommendations provide general guidance for handling this product. Personal protective equipment should be selected for individual applications and should consider factors which affect exposure potential, such as handling practices, chemical concentrations and ventilation. It is ultimately the responsibility of the employer to follow regulatory guidelines established by local authorities.

Exposure controls

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s).

Eye protection

Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative.

Skin and body protection

Wear resistant gloves (consult your safety equipment supplier).
 To prevent repeated or prolonged skin contact, wear impervious clothing and boots.

Respiratory protection

If workplace exposure limit(s) of product or any component is exceeded (see exposure guidelines), a NIOSH-approved air supplied respirator is advised in absence of proper environmental control. OSHA regulations also permit other NIOSH respirators (negative pressure type) under specified conditions (see your industrial hygienist). Engineering or administrative controls should be implemented to reduce exposure.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	liquid
Colour	amber
Odour	pungent
Boiling point/boiling range	293 °F / 145 °C

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Flash point	84.9 °F / 29.4 °C Seta closed cup
Lower explosion limit/Upper explosion limit	1.1 %(V) / 6.6 %(V)
Vapour pressure	0.853 kPa @ 77 °F / 25 °C
Density	1.03 g/cm3 @ 77 °F / 25 °C
	8.6 lb/gal @ 77.00 °F / 25.00 °C
Water solubility	insoluble

10. STABILITY AND REACTIVITY

Stability

Stable.

Conditions to avoid

Avoid heat, open flame, and prolonged storage at elevated temperatures., Avoid contact with:, excessive heat

Incompatible products

Avoid contact with:, Acids, aluminum chloride, halogens, iron chloride, metal salts, Peroxides, strong alkalis, Strong oxidizing agents

Hazardous decomposition products

Hydrocarbons, toxic fumes, carbon dioxide and carbon monoxide

Hazardous reactions

Product can undergo hazardous polymerization., Avoid exposure to excessive heat, peroxides and polymerization catalysts.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin absorption
Skin contact
Eye Contact
Ingestion

Product

Acute oral toxicity : no data available

Acute inhalation toxicity : no data available

Acute dermal toxicity : no data available

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- Skin corrosion/irritation : no data available
- Serious eye damage/eye irritation : no data available
- Respiratory or skin sensitisation : no data available
- Target Organ Systemic Toxicant - Repeated exposure : Target Organs: Overexposure to this material (or its components) has been suggested as a cause of the following effects in laboratory animals: mild, reversible kidney effects, effects on hearing, respiratory tract damage (nose, throat, and airways), testis damage, liver damage, Overexposure to this material (or its components) has been suggested as a cause of the following effects in humans: mild effects on color vision, effects on hearing, respiratory tract damage (nose, throat, and airways), central nervous system effects
- Aspiration toxicity : The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Components:

STYRENE:

- Acute oral toxicity : LD 50 Rat: 2,650 mg/kg
- Acute inhalation toxicity : LC 50 Rat: 2800 ppm
Exposure time: 4 h
- Acute dermal toxicity : LD 50 Rat: > 2,000 mg/kg
Method: OECD Test Guideline 402
No adverse effect has been observed in acute toxicity tests.
- STOT - single exposure : Assessment: May cause respiratory irritation.

COBALT NAPHTHENATE:

- Acute oral toxicity : LD 50 Rat: 3,900 mg/kg
- Respiratory or skin sensitisation : Classification: May cause sensitization by inhalation.

Classification: May cause sensitization by skin contact.

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12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

no data available

Components:

STYRENE:

- Toxicity to fish : LC 50 (Pimephales promelas (fathead minnow)): 4.02 mg/l
Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates : EC 50 (Water flea (Daphnia magna)): 4.7 mg/l
Exposure time: 48 h
- Toxicity to algae : EC 50 (Pseudokirchneriella subcapitata (green algae)): > 4.9 mg/l
Exposure time: 72 h
- Toxicity to bacteria : EC 50 (activated sludge): ca. 500 mg/l
Exposure time: 0.5 h
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1.01 mg/l
Exposure time: 21 d
Species: Water flea (Daphnia magna)

Persistence and degradability

Product:

no data available

Components:

STYRENE:

- Biodegradability : Readily biodegradable

Bioaccumulative potential

Product:

no data available

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Components:

STYRENE:

Partition coefficient: n- : log Pow: 2.95
 octanol/water

Mobility in soil

Product:

no data available

Components:

STYRENE:

Surface tension : 32.3 mN/m

13. DISPOSAL CONSIDERATIONS

Waste disposal methods

Dispose of in accordance with all applicable local, state and federal regulations.

14. TRANSPORT INFORMATION

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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MEXICAN REGULATION FOR THE LAND TRANSPORT OF HAZARDOUS MATERIALS AND WASTES

UN	1866	Resin solution	3	III	
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INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

UN	1866	Resin solution	3	III	
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INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

UN	1866	Resin solution	3	III	
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INTERNATIONAL MARITIME DANGEROUS GOODS

UN	1866	RESIN SOLUTION	3	III	
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TRANSPORT CANADA - INLAND WATERWAYS

UN	1866	RESIN SOLUTION	3	III	
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TRANSPORT CANADA - RAIL

UN	1866	RESIN SOLUTION	3	III
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TRANSPORT CANADA - ROAD

UN	1866	RESIN SOLUTION	3	III
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U.S. DOT - INLAND WATERWAYS

UN	1866	Resin solution	3	III
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U.S. DOT - RAIL

UN	1866	Resin solution	3	III
----	------	----------------	---	-----

U.S. DOT - ROAD

UN	1866	RESINA, SOLUCIONES DE	3	III
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*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

15. REGULATORY INFORMATION

California Prop. 65

WARNING! This product contains a chemical known to the State of California to cause cancer.	BENZENE
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WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.	BENZENE TOLUENE
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SARA Hazard Classification

SARA 311/312 Classification

Reactivity Hazard

Fire Hazard

Acute Health Hazard

Chronic Health Hazard

SARA 313 Component(s)

STYRENE	46.11 %
COBALT NAPHTHENATE	0.30 %

Notification status

US. Toxic Substances Control Act	y (positive listing)
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Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL). (Can. Gaz. Part II, Vol. 133)	q (quantity restricted)
Australia. Industrial Chemical (Notification and Assessment) Act	y (positive listing)
Japan. ENCS - Existing and New Chemical Substances Inventory	y (positive listing)
Korea. Toxic Chemical Control Law (TCCL) List	y (positive listing)
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	n (Negative listing)
China. Inventory of Existing Chemical Substances	y (positive listing)

Reportable quantity - Product

US. EPA CERCLA Hazardous Substances (40 CFR 302)	2168 lbs
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Reportable quantity-Components

STYRENE	100-42-5	1000 lbs
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	HMIS	NFPA
Health	2*	2
Flammability	3	3
Physical hazards	2	
Instability		2
Specific Hazard	-	-

16. OTHER INFORMATION

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This MSDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists

BEI : Biological Exposure Index

CAS : Chemical Abstracts Service (Division of the American Chemical Society).

CMR : Carcinogenic, Mutagenic or Toxic for Reproduction

FG : Food grade

GHS : Globally Harmonized System of Classification and Labeling of Chemicals.

H-statement : Hazard Statement

IATA : International Air Transport Association.

IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization

ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"

IMDG : International Maritime Code for Dangerous Goods

ISO : International Organization for Standardization

logPow : octanol-water partition coefficient

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LCxx : Lethal Concentration, for xx percent of test population
LDxx : Lethal Dose, for xx percent of test population.
ICxx : Inhibitory Concentration for xx of a substance
Ecxx : Effective Concentration of xx
N.O.S.: Not Otherwise Specified
OECD : Organization for Economic Co-operation and Development
OEL : Occupational Exposure Limit
P-Statement : Precautionary Statement
PBT : Persistent , Bioaccumulative and Toxic
PPE : Personal Protective Equipment
STEL : Short-term exposure limit
STOT : Specific Target Organ Toxicity
TLV : Threshold Limit Value
TWA : Time-weighted average
vPvB : Very Persistent and Very Bioaccumulative
WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act
DOT : Department of Transportation
FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act
HMIRC : Hazardous Materials Information Review Commission
HMIS : Hazardous Materials Identification System
NFPA : National Fire Protection Association
NIOSH : National Institute for Occupational Safety and Health
OSHA : Occupational Safety and Health Administration
PMRA : Health Canada Pest Management Regulatory Agency
RTK : Right to Know
WHMIS : Workplace Hazardous Materials Information System