COMPOSITE POLYMERS





Ashland Performance Materials ● 5200 Blazer Pkwy. ● Dublin, OH 43017 ● Tel: 614 790 4191 ● www.ashspec.com

TECHNICAL DATA SHEET

MAXGUARD® LE and 33LE Series Gelcoats featuring September 2006



Product Description

MAXGUARD LE white and MAXGUARD 33LE color Gelcoats deliver the superior performance expected from MAXGUARD products worldwide. These unique gelcoats provide exceptional protection against blistering and yellowing while maintaining a beautiful exterior appearance. Formulated with Ashland's Patented Low Emission (LE) technology, MAXGUARD LE and 33LE gelcoats are designed to be low HAP for both the Boat and RPC industries.

MAXGUARD LE and 33LE gelcoats impart good transfer efficiency and easy application in the workshop. These products can also reduce up to 50% emissions-as applied-compared to standard HAP gelcoats. Gelcoats with the LE technology have been formulated to meet the toughest requirements set by classification societies like Lloyd's Register of Shipping and Det Norske Veritas.

MAXGUARD LE/33LE Gelcoats are setting the standard in gelcoat finishes and performance.

Features and : Benefits

☑ RPC and boat low HAP compliant

IX Emission reduction up to 50%

Superb UV resistance

区 Excellent blister resistance

TYPICAL * LIQUID PROPERTIES AT 77°F

	Conditions:	Whites	Colors
Viscosity, cps	Brookfield RV Viscometer Sp #4 at 20 rpm	4700	4600
Thix Index	Brookfield RV Viscometer Sp #4 5/50	5.5	6
Gel Time, minutes	1.8% MEKP-9 ¹	17	16



Ashland is committed to the continuous evolution of technology and service solutions that promote health. onmental protection around the world

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COMPOSITE POLYMERS





Ashland Specialty Chemical

5200 Blazer Pkwy.

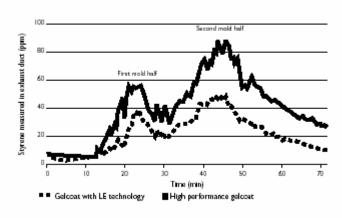
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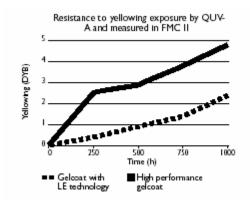
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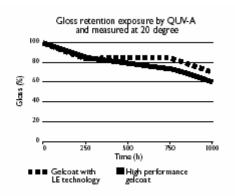
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(continued pg 2)

industrial scale measurements of styrene emission during spraying of a 36 foot yacht *









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